

# Scope Certificate

RWS 2020-038

## Institute for Ethical and Environmental Certification

declares that

**RAPHAEL SRL**

Licence Number: RW0084

PRAY(BI) - ITALY

has been inspected and assessed according to the

***Responsible Animal Fiber Standard***  
***- Version 2.1:2020-***

and that products of the categories as mentioned below (and further specified in the annex) comply with this standard:

Product categories:

**Fabrics (PC0028)**

Processing steps carried out under responsibility of the above mentioned company for the certified products:

**Twisting (PR0027), Sizing (PR0021), Weaving (PR0033), Warping (PR0022), Dyeing (PR0008), Cone dyeing (PR0008), Trading (PR0030), Finishing (PR0012)**

This certificate is valid until: July 29<sup>th</sup>, 2022

Place and date of issue  
**Bologna July 31<sup>st</sup>, 2021**



Certification manager  
**Dr. Paolo Foglia**



This Scope Certificate provides no proof that any goods delivered by its holder are RAF certified. Proof of RAF certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them. The issuing body can withdraw this certificate before it expires if the declared compliance is no longer guarantee.

This electronically issued document is the valid original version

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[www.icea.bio](http://www.icea.bio)

Accredited by



Accreditation N° 26

M.0401 - Ed.00B/Rev.00

*Certified entity:*

**RAPHAEL SRL**

**Responsible Animal Fiber Standard**

**Annex to certificate no.: RWS 2020-038**

In specific the certificate covers the following products:



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Products		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)*	100	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Polyester (RM0186)	99 1	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Polyamid (RM0182)	99 1	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)*	1 99	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Polyester (RM0186)	98 2	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)*	2 98	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)*	3 97	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0083)*	30 70	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0083)*	15 85	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0083)*	12 88	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0083)*	10 90	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0083)*	7 93	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0083)*	5 95	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Silk (RM0065)	75 25	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)*	4 96	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)*	5 95	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Angora (RM0008) Virgin Wool (RM0083)*	20 80	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Polyamid (RM0182)	75 25	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Flax (Linen) (RM0108)	70 30	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Viscose (RM0238)	70 30	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Silk (RM0065)	66 34	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102) Virgin Wool (RM0083)*	50 50	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Silk (RM0065)	50 50	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Silk (RM0065)	70 30	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Viscose (RM0238)	70 30	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Wool (RM0077) Virgin Wool (RM0083)*	10 90	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Wool (RM0077) Virgin Wool (RM0083)*	20 80	RWS Certified



Products		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Wool (RM0077) Virgin Wool (RM0083)*	30 70	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Wool (RM0077) Virgin Wool (RM0083)*	40 60	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Wool (RM0077) Virgin Wool (RM0083)*	50 50	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Wool (RM0077) Virgin Wool (RM0083)*	20 80	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Polyamid (RM0182)	90 10	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Polyamid (RM0182)	80 20	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0083)* Polyamid (RM0182) Viscose (RM0238)	10 40 20 30	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Polyester (RM0186) Polyamid (RM0182)	4 43 52 1	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Silk (RM0065)	2 50 48	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102) Virgin Wool (RM0083)* Polyamid (RM0182)	49 50 1	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102) Virgin Wool (RM0083)* Polyester (RM0186)	21 63 16	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102) Virgin Wool (RM0083)* Polyamid (RM0182)	21 63 16	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102) Virgin Wool (RM0083)* Polyamid (RM0182)	40 59 1	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102) Virgin Wool (RM0083)* Polyamid (RM0182)	16 78 6	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Polyamid (RM0182)	4 85 11	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Polyamid (RM0182)	5 94 1	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Polyamid (RM0182)	4 95 1	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Polyamid (RM0182)	1 95 4	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Polyamid (RM0182)	2 96 2	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Polyamid (RM0182)	1 97 2	RWS Certified



Products		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Elastane (RM0160) Virgin Wool (RM0083)*	6 2 92	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Silk (RM0065)	2 80 18	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0083)* Polyamid (RM0182)	1 98 1	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Polyester (RM0186) Other Fibres (RM0262)	98 1 1	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0083)* Polyester (RM0186) Elastane (RM0160)	44 50 6	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059) [100057/EP01]	Virgin Wool (RM0083)* Mohair (RM0058) Polyamid (RM0182)	58 35 7	RWS Certified
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102) Virgin Wool (RM0083)*	45 55	RWS Certified

\*Responsible Wool Standard Certified

Place and date of issue  
**Bologna July 31<sup>st</sup>, 2021**



Certification manager  
**Dr. Paolo Foglia**



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Certified entity:

**RAPHAEL SRL**

## Responsible Animal Fiber Standard

### Facility Annex to certificate no.: RWS 2020-038

Under the scope of this certificate the following facilities have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Responsible Animal Fiber Standard (RWS) for the certified products:

Name of the facility	Address of operation	Processing steps / activities	Type of relation
RAPHAEL SRL	Via Noveis, 19 Pray (Biella) - Italy	Weaving (PR0033), Warping (PR0022), Trading (PR0030)	MAIN

Place and date of issue  
Bologna July 31<sup>st</sup>, 2021



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Certified entity:

**RAPHAEL SRL****Responsible Animal Fiber Standard****Non-certified Subcontractor Annex to certificate no.: RWS 2020-038**

Under the scope of this certificate the following subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Responsible Animal Fiber Standard (RWS) for the certified products:

Name of the facility	Address	Processing steps / activities	Type of relation
Ritorcitura Crida s.r.l	Via Umberto I, 9 Coggiola (Biella) - Italy	Twisting (PR0027)	Subcontractor
Vioglio Ritorti S.r.l.	Via Provinciale, 249 Valdilana (Biella) - Italy	Twisting (PR0027)	Subcontractor
Orditura Crotti S.r.l.	Frazione Ponzone, 303/B Valdilana (Biella) - Italy	Sizing (PR0021), Warping (PR0022)	Subcontractor
F.T.C. Finissaggio S.r.l.	Via Provinciale, 249 Valdilana (Biella) - Italy	Dyeing (PR0008), Finishing (PR0012)	Subcontractor
Tintoria Fibre Tessili Robiolio S.n.c.	Via Roma, 141 Valdilana (Biella) - Italy	Cone dyeing (PR0008)	Subcontractor

**Certified Subcontractor Annex to certificate no.: RWS 2020-038**

The following independently certified subcontractors are listed under this scope certificate:

License number	Expiry date	Name of the facility	Address	Processing steps / activities	Type of relation

Place and date of issue

**Bologna** July 31<sup>st</sup>, 2021

Certification manager

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