# Scope Certificate

GRS 2020-174

# Institute for Ethical and Environmental Certification

declares that

# RAPHAEL SRL

Licence Number: GR0696 PRAY(BI) - ITALY

has been inspected and assessed according to the

Global Recycled Standard - Version 4.0:2017-

and that products of the categories as mentioned below (and further specified in the annex)comply with this standard:

**Product categories:** 

#### Fabrics (PC0028)

Processing steps carried out under responsibility of the above mentioned company for the certified products:

Dyeing (PR0008), Finishing (PR0012), Twisting (PR0027), Warping (PR0022), Weaving (PR0033), Sizing (PR0021), Trading (PR0030)

This certificate is valid until:July29<sup>th</sup>, 2022

Place and date of issue **Bologna***July 31* st, 2021



Certification manager Dr. Paolo Foglia

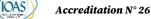




Via G. Brugnoli, 15 40122 BOLOGNA ITALY Tel. +39-051-272986 Fax. +39-051-232011 www.icea.bio This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them. The issuing body can withdraw this certificate before it expires if the declared compliance is no longer guarantee.

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Accredited by



M.0401 - Ed.00B/Rev.00

# **Global Recycled Standard**

#### Annex to certificate no.: GRS 2020-174

In specific the certificate covers the following products:

<b>P</b> roducts		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077) *Polyester (RM0189) (Post-consumer)	52 48	Made with 48% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077) *Polyester (RM0189) (Post-consumer)	2 45 53	Made with 53% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077) *Polyester (RM0189) (Post-consumer)	35 65	Made with 65% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077) *Polyester (RM0189) (Post-consumer)	45 55	Made with 55% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077) *Silk (RM0069) (Pre- consumer)	50 50	Made with 50% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	*Polyester (RM0189) (Post-consumer) Virgin Wool (RM0077) Elastane (RM0160) Polyamid (RM0182)	54 41 4 1	Made with 54% recycled material

<sup>\*</sup> from recycled material

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### **Global Recycled Standard**

#### Facility Annex to certificate no.: GRS 2020-174

Under the scope of this certificate the following facilities have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycle Standard (GRS) for the certified products:

Name of the facility	Address of operation	Processing steps / activities	Type of relation
RAPHAEL SRL	Via Noveis, 19 Pray (Biella) - Italy	Warping (PR0022), Weaving (PR0033), Trading (PR0030)	MAIN

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## **Global Recycled Standard**

#### Non-certified Subcontractor Annex to certificate no.: GRS 2020-174

Under the scope of this certificate the following subcontractorshave been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycled Standard (GRS) for the certified products:

Name of the facility	Address	Processing steps / activities	Type of relation
Ritorcitura Crida s.r.l	Via Umberto I, 9 Coggiola (Biella) - Italy	Twisting (PR0027)	Subcontractor
Vioglio Ritorti S.r.l.	Via Provinciale, 249 Valdilana (Biella) - Italy	Twisting (PR0027)	Subcontractor
Orditura Crotti S.r.l.	Frazione Ponzone, 303/B Valdilana (Biella) - Italy	Warping (PR0022), Sizing (PR0021)	Subcontractor
F.T.C.	Via Provinciale, 249	Dyeing (PR0008), Finishing (PR0012)	Subcontractor
Finissaggio S.r.l.	Valdilana (Biella) - Italy		

#### Certified Subcontractor Annex to certificate no.: GRS 2020-174

The following independently certified subcontractors are listed under this scope certificate:

License number	Expiry date	Name of the facility	Address	Processing steps / activities	Type of relation

Place and date of issue **Bologna***July 31* st, 2021

Global Recycled Standard

Certification manager *Dr. Paolo Foglia* 



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