

Scope Certificate

GRS 2020-174

Institute for Ethical and Environmental Certification

declares that

RAPHAEL SRL

Licence Number: GR0696

PRAY(BI) - ITALY

has been inspected and assessed according to the

Global Recycled Standard
- Version 4.0:2017-

and that products of the categories as mentioned below (and further specified in the annex) comply with this standard:

Product categories:

Fabrics (PC0028)

Processing steps carried out under responsibility of the above mentioned company for the certified products:

**Dyeing (PR0008), Finishing (PR0012), Twisting (PR0027),
Warping (PR0022), Weaving (PR0033), Sizing (PR0021), Trading
(PR0030)**

This certificate is valid until: July 29th, 2022

Place and date of issue
Bologna July 31st, 2021



Certification manager
Dr. Paolo Foglia

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This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them. The issuing body can withdraw this certificate before it expires if the declared compliance is no longer guaranteed.

This electronically issued document is the valid original version

Accredited by



Accreditation N° 26



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www.icea.bio

M.0401 - Ed.00B/Rev.00

Certified entity:

RAPHAEL SRL**Global Recycled Standard****Annex to certificate no.: GRS 2020-174**

In specific the certificate covers the following products:

Products		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077) *Polyester (RM0189) (Post-consumer)	52 48	Made with 48% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077) *Polyester (RM0189) (Post-consumer)	2 45 53	Made with 53% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077) *Polyester (RM0189) (Post-consumer)	35 65	Made with 65% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077) *Polyester (RM0189) (Post-consumer)	45 55	Made with 55% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077) *Silk (RM0069) (Pre-consumer)	50 50	Made with 50% recycled material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	*Polyester (RM0189) (Post-consumer) Virgin Wool (RM0077) Elastane (RM0160) Polyamid (RM0182)	54 41 4 1	Made with 54% recycled material

* from recycled material

Place and date of issue
Bologna July 31st, 2021Certification manager
Dr. Paolo Foglia

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Certified entity:

RAPHAEL SRL

Global Recycled Standard

Facility Annex to certificate no.: GRS 2020-174

Under the scope of this certificate the following facilities have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycle Standard (GRS) for the certified products:

Name of the facility	Address of operation	Processing steps / activities	Type of relation
RAPHAEL SRL	Via Noveis, 19 Pray (Biella) - Italy	Warping (PR0022), Weaving (PR0033), Trading (PR0030)	MAIN

Place and date of issue
Bologna July 31st, 2021



Certification manager
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Certified entity:

RAPHAEL SRL**Global Recycled Standard****Non-certified Subcontractor Annex to certificate no.: GRS 2020-174**

Under the scope of this certificate the following subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycled Standard (GRS) for the certified products:

Name of the facility	Address	Processing steps / activities	Type of relation
Ritorcitura Crida s.r.l	Via Umberto I, 9 Coggiola (Biella) - Italy	Twisting (PR0027)	Subcontractor
Vioglio Ritorti S.r.l.	Via Provinciale, 249 Valdilana (Biella) - Italy	Twisting (PR0027)	Subcontractor
Orditura Crotti S.r.l.	Frazione Ponzone, 303/B Valdilana (Biella) - Italy	Warping (PR0022), Sizing (PR0021)	Subcontractor
F.T.C. Finissaggio S.r.l.	Via Provinciale, 249 Valdilana (Biella) - Italy	Dyeing (PR0008), Finishing (PR0012)	Subcontractor

Certified Subcontractor Annex to certificate no.: GRS 2020-174

The following independently certified subcontractors are listed under this scope certificate:

License number	Expiry date	Name of the facility	Address	Processing steps / activities	Type of relation

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Bologna July 31st, 2021



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