

Scope Certificate

GOTS 2020-133

Institute for Ethical and Environmental Certification

declares that

RAPHAEL SRL

Licence Number: GO0961

PRAY(BI)-ITALY

has been inspected and assessed according to the

Global Organic Textile Standard
- Version 6.0:2020-

and that products of the categories as mentioned below (and further specified in the annex) comply with this standard:

Product categories:

Fabrics (PC0028)

Processing steps carried out under responsibility of the above mentioned company for the certified products:

Pre-treatments (PR0021), Cone dyeing (PR0008), Trading (PR0030), Sizing (PR0021), Twisting (PR0027), Warping (PR0022), Weaving (PR0033), Dyeing (PR0008), Finishing (PR0012)

This certificate is valid until: July 29th, 2022

Place and date of issue

Bologna July 31st, 2021



Certification Manager

Dr. Paolo Foglia

This Scope Certificate provides no proof that any goods delivered by its holder are GOTS certified. Proof of GOTS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them. The issuing body can withdraw this certificate before it expires if the declared compliance is no longer guaranteed.

This electronically issued document is the valid original version

Accredited by



Accreditation N° 26



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Certified entity:

RAPHAEL SRL

Global Organic Textile Standard

Annex to certificate no.: GOTS 2020-133

In specific the certificate covers the following products:



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Products		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)*	100	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)*	100	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Flax (Linen) (RM0108)*	100	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)*	1 99	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)*	2 98	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)*	3 97	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)*	4 96	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)*	5 95	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)* Polyamid (RM0182)	99 1	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)* Polyamid (RM0182)	97 3	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)* Silk (RM0065)	75 25	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0077)*	15 85	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0077)*	12 88	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0077)*	10 90	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0077)*	7 93	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)* Silk (RM0065)*	66 34	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Virgin Wool (RM0077)*	50 50	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Elastane (RM0160)	97 3	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)	90 10	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Virgin Wool (RM0077)*	52 48	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)	85 15	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)	80 20	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)* Silk (RM0065)*	2 80 18	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)* Polyamid (RM0182)	1 98 1	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)* Polyamid (RM0182)	1 97 2	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)* Polyamid (RM0182)	2 96 2	Organic



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Products		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)* Polyamid (RM0182)	1 95 4	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)* Polyamid (RM0182)	5 94 1	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Cotton (RM0102)* Elastane (RM0160)	6 92 2	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Elastane (RM0160) Virgin Wool (RM0077)*	49 1 50	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Elastane (RM0160) Polyamid (RM0182)	95 4 1	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)* Viscose (RM0238)	70 30	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Elastane (RM0160)	95 5	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)* Polyamid (RM0182)	4 95 1	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Viscose (RM0238)	70 30	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Virgin Wool (RM0077)* Polyamid (RM0182)	16 78 6	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)	70 30	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)	75 25	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Elastane (RM0160) Polyamid (RM0182)	98 1 1	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Elastane (RM0160) Viscose (RM0238)	70 1 29	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Virgin Wool (RM0077)* Polyamid (RM0182)	40 59 1	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Flax (Linen) (RM0108)* Viscose (RM0238)	3 70 27	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Elastane (RM0160) Virgin Wool (RM0077)* Silk (RM0065)	2 80 18	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Flax (Linen) (RM0108)* Viscose (RM0238)	70 30	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Flax (Linen) (RM0108)* Polyamid (RM0182)	90 10	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Flax (Linen) (RM0108)*	50 50	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Flax (Linen) (RM0108)* Polyamid (RM0182)	95 5	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)* Flax (Linen) (RM0108)*	30 70	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)*	50	Organic



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Products		Material Composition		Label grade
Category	Product details	Fibre	%	
	fabrics PD0059)	Flax (Linen) (RM0108)*	50	
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077) Flax (Linen) (RM0108)*	30 70	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Flax (Linen) (RM0108)*	30 70	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Flax (Linen) (RM0108)	70 30	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Flax (Linen) (RM0108)*	70 30	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)* Flax (Linen) (RM0108)	70 30	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)* Flax (Linen) (RM0108)*	70 30	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0077)*	5 95	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cashmere (RM0020) Virgin Wool (RM0077)*	30 70	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Virgin Wool (RM0077)* Silk (RM0065)*	75 25	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)*	90 10	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)*	85 15	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)*	80 20	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)*	70 30	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)*	75 25	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Virgin Wool (RM0077)*	70 30	Organic
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Virgin Wool (RM0077)	70 30	Made with organic material
Fabrics (PC0028)	Woven fabrics (Woven fabrics PD0059)	Cotton (RM0102)* Silk (RM0065)* Polyamid (RM0182)	98 1 1	Organic

* from organic agriculture

Place and date of issue
Bologna July 31st, 2021



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Certified entity:

RAPHAEL SRL

Global Organic Textile Standard

Facility Annex to certificate no.: GOTS 2020-133

Under the scope of this certificate the following facilities have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Organic Textile Standard (GOTS) for the certified products:

Name of the facility	Address of operation	Processing steps / activities	Type of relation
RAPHAEL SRL	Via Noveis, 19 Pray (Biella) - Italy	Trading (PR0030), Warping (PR0022), Weaving (PR0033)	MAIN

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Certified entity:

RAPHAEL SRL*Global Organic Textile Standard***Non-certified Subcontractor Annex to certificate no.: GOTS 2020-133**

Under the scope of this certificate the following subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Organic Textile Standard (GOTS) for the certified products:

Name of the facility	Address	Processing steps / activities	Type of relation
Ritorcitura Crida s.r.l	Via Umberto I, 9 Coggiola (Biella) - Italy	Twisting (PR0027)	Subcontractor
Vioglio Ritorti S.r.l.	Via Provinciale, 249 Valdilana (Biella) - Italy	Twisting (PR0027)	Subcontractor
Orditura Crotti S.r.l.	Frazione Ponzone, 303/B Valdilana (Biella) - Italy	Sizing (PR0021), Warping (PR0022)	Subcontractor
F.T.C. Finissaggio S.r.l.	Via Provinciale, 249 Valdilana (Biella) - Italy	Dyeing (PR0008), Finishing (PR0012)	Subcontractor

Certified Subcontractor Annex to certificate no.: GOTS 2020-133

The following independently certified subcontractors are listed under this scope certificate:

License number	Expiry date	Name of the facility	Address	Processing steps / activities	Type of relation
GO0760	19/01/2022	TISCO S.p.a.	Via S. Gottardo, 6 Villa Guardia (Como) - Italy	Pre-treatments (PR0021), Dyeing (PR0008), Finishing (PR0012)	Subcontractor
GO0445	09/07/2022	Filtex Como S.r.l.	Via Galvani, 3 Luisago (Como) - Italy	Cone dyeing (PR0008), Finishing (PR0012)	Subcontractor

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