

Scope Certificate

GRS 2018-034

Institute for Ethical and Environmental Certification

declares that

ILUNA GROUP SRL

Licence Number: GR0105
BERGAMO(BG) - ITALY

has been inspected and assessed according to the

Global Recycled Standard
- Version 4.0:2017-

and that products of the categories as mentioned below (and further specified in the annex) comply with this standard:

Product categories:

Fabrics (PC0028); Unisex apparel (PC0005)

Processing steps carried out under responsibility of the above mentioned company for the certified products:

Warping (PR0022), Knitting (PR0015), Dyeing (PR0008), Finishing (PR0012), Printing (PR0023), Trading (PR0030)

This certificate is valid until: July 30th, 2022

Place and date of issue
Bologna July 31st, 2021



Certification manager
Dr. Paolo Foglia

A handwritten signature in black ink, appearing to read "Paolo Foglia".



This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them. The issuing body can withdraw this certificate before it expires if the declared compliance is no longer guarantee.

This electronically issued document is the valid original version

Accredited by



Accreditation N° 26

Certified entity:

ILUNA GROUP SRL

Global Recycled Standard

Annex to certificate no.: GRS 2018-034

In specific the certificate covers the following products:



Via G. Brugnoli, 15
40122 BOLOGNA
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Products		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	40 60	Made with 60% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	3 5 39 53	Made with 58% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	7 10 36 47	Made with 57% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	4 5 59 32	Made with 37% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	4 5 53 38	Made with 43% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	3 5 77 15	Made with 20% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	14 18 36 32	Made with 50% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	12 15 36 37	Made with 52% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	10 12 53 25	Made with 37% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	8 10 66 16	Made with 26% recycled material



Products		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	8 10 47 35	Made with 45% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	10 13 34 43	Made with 56% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	8 10 71 11	Made with 21% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	15 20 26 39	Made with 59% recycled material
Unisex apparel (PC0005)	Socks, hosiery (Hosiery PD0009)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	10 15 30 45	Made with 60% recycled material
Unisex apparel (PC0005)	Active wear, sportswear (Active sportswear PD0008)	Elastane (RM0160) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer)	6 9 34 51	Made with 60% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) Elastane (RM0160)	54 6 36 4	Made with 60% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) Polyamid (RM0182)	48 52	Made with 48% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) Elastane (RM0160)	37 10 46 7	Made with 47% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) Elastane (RM0160)	49 4 44 3	Made with 53% recycled material



Products		Material Composition		Label grade
Category	Product details	Fibre	%	
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) Elastane (RM0160)	28 9 52 11	Made with 37% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) Elastane (RM0160)	29 9 51 11	Made with 38% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) *Elastane (RM0162) (Pre-consumer) Polyamid (RM0182) Elastane (RM0160)	18 8 68 6	Made with 26% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer) *Elastane (RM0162) (Pre-consumer) Elastane (RM0160)	72 19 5 4	Made with 24% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	Polyamid (RM0182) *Polyamid (RM0184) (Pre-consumer) *Elastane (RM0162) (Pre-consumer) Elastane (RM0160)	68 22 6 4	Made with 28% recycled material
Unisex apparel (PC0005)	Socks, hosiery (Hosiery PD0009)	*Polyamid (RM0184) (Pre-consumer) Polyamid (RM0182) *Elastane (RM0162) (Pre-consumer) Elastane (RM0160)	46 30 14 10	Made with 60% recycled material
Unisex apparel (PC0005)	Socks, hosiery (Hosiery PD0009)	*Polyamid (RM0184) (Pre-consumer) Polyamid (RM0182) *Elastane (RM0162) (Pre-consumer) Elastane (RM0160)	51 34 9 6	Made with 60% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) Polyamid (RM0182) *Elastane (RM0162) (Pre-consumer) Elastane (RM0160)	43 31 15 11	Made with 58% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) Polyamid (RM0182) *Elastane (RM0162) (Pre-consumer) Elastane (RM0160)	40 40 11 9	Made with 51% recycled material
Fabrics (PC0028)	Knitted fabrics (Knitted fabrics PD0058)	*Polyamid (RM0184) (Pre-consumer) Polyamid (RM0182) *Elastane (RM0162) (Pre-consumer) Elastane (RM0160)	40 41 11 8	Made with 51% recycled material

* from recycled material

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M.0401 - Ed.01A/Rev.00

Place and date of issue
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Certified entity:

ILUNA GROUP SRL

Global Recycled Standard

Facility Annex to certificate no.: GRS 2018-034

Under the scope of this certificate the following facilities have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycle Standard (GRS) for the certified products:

Name of the facility	Address of operation	Processing steps / activities	Type of relation
Iluna Group Srl divisione Tintoria	Via Iv Novembre, 60 Cuggiono (Milano) - Italy	Warping (PR0022), Dyeing (PR0008), Finishing (PR0012), Trading (PR0030)	MAIN
Iluna Group Srl divisione Tessitura	Via Iv Novembre, 29 Cuggiono (Milano) - Italy	Knitting (PR0015)	FACILITY

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Global Recycled Standard

Non-certified Subcontractor Annex to certificate no.: GRS 2018-034

Under the scope of this certificate the following subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycled Standard (GRS) for the certified products:

Name of the facility	Address	Processing steps / activities	Type of relation
Stamperia Levati snc	Via Monte Cervino, 68 Arcore (Monza E Della Brianza) - Italy	Floccatura (PR0023)	Subcontractor

Certified Subcontractor Annex to certificate no.: GRS 2018-034

The following independently certified subcontractors are listed under this scope certificate:

License number	Expiry date	Name of the facility	Address	Processing steps / activities	Type of relation

Place and date of issue
Bologna July 31st, 2021



Certification manager
Dr. Paolo Foglia

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